



# Product Data Sheet

## IM Series: IM-12180 (UT-12180)

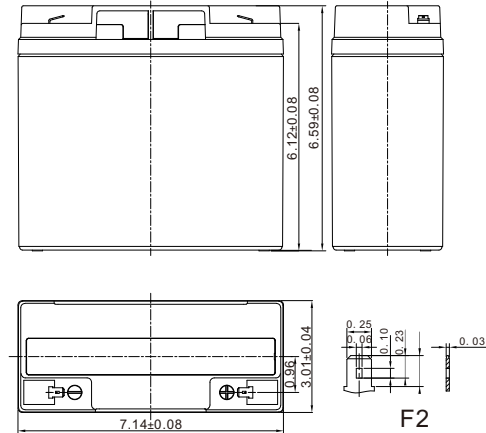
### 12 Volt, 18.0 Amp. Hour

#### Specifications

Rated Voltage	12V						
Nominal Capacity	18.0Ah	(C <sub>20</sub> , 1.75V/cell, 20hrs)					
Dimensions	Length	7.14 inches (181.5 mm)					
	Width	3.01 inches ( 76.5 mm)					
	Container Height	6.59 inches (167.5 mm)					
	Total Height	6.59 inches (167.5 mm)					
Approx Weight	11.8 lbs (5.35 Kg)						
Terminal	F2						
Container Material	ABS						
Rated Capacity (25°C)	18.0 Ah	(20hr, 0.900A, 1.75V/cell)					
	17.0 Ah	(10hr, 1.70A, 1.75V/cell)					
	15.5 Ah	(5hr, 3.10A, 1.75V/cell)					
	13.8 Ah	(3hr, 4.59A, 1.75V/cell)					
	11.8 Ah	(1hr, 11.8A, 1.60V/cell)					
Max. Discharge Current	270A (5s)						
Internal Resistance (25°C)	Approx 16mΩ						
Operating Temp. Range	Discharge	5 ~ 122°F (-15 ~ 50°C)					
	Charge	-4 ~ 104°F (-20 ~ 40°C)					
	Storage	5 ~ 104°F (-15 ~ 40°C)					
Nominal Operating Temp. Range	77±5°F (25±3°C)						
Standby/Float Use	Initial Charging Current less than 5.4A. Voltage 13.5V~13.8V at 77°F(25°C)Temp. Coefficient -10mV/°F						
	Temperature Effect on Capacity	<table border="1"> <tr> <td>104°F (40°C)</td> <td>103%</td> </tr> <tr> <td>77°F (25°C)</td> <td>100%</td> </tr> <tr> <td>32°F ( 0°C)</td> <td>86%</td> </tr> </table>	104°F (40°C)	103%	77°F (25°C)	100%	32°F ( 0°C)
104°F (40°C)	103%						
77°F (25°C)	100%						
32°F ( 0°C)	86%						
Self Discharge	IM series batteries may be stored for up to 6 months at 77°F(25°C) and then a freshening charge is required. For higher temperatures - time interval will be shorter.						



#### Layout



#### Constant Current Discharge (Amperes) at 77°F(25 °C)

F.V/Time	5min	10min	15min	20min	30min	45min	1h	1.5h	2h	3h	4h	5h	6h	8h	10h	20h
1.85V/cell	54.7	37.5	29.2	24.0	17.9	13.1	10.7	7.84	6.16	4.45	3.54	3.02	2.58	2.03	1.66	0.880
1.80V/cell	58.9	39.8	30.6	25.0	18.4	13.4	11.0	8.00	6.28	4.52	3.59	3.06	2.62	2.06	1.69	0.890
1.75V/cell	62.0	41.4	31.7	25.7	18.9	13.7	11.2	8.15	6.39	4.59	3.64	3.10	2.65	2.09	1.70	0.900
1.70V/cell	64.9	43.0	32.7	26.4	19.4	14.0	11.4	8.29	6.48	4.66	3.69	3.14	2.68	2.11	1.72	0.907
1.67V/cell	67.2	44.2	33.5	27.0	19.7	14.2	11.6	8.40	6.56	4.70	3.73	3.17	2.71	2.12	1.73	0.914
1.60V/cell	71.3	46.1	34.7	27.8	20.3	14.6	11.8	8.58	6.69	4.79	3.79	3.22	2.75	2.15	1.75	0.924

C.O.V - Cutoff Voltage/cell. The battery is fully charged & being discharged to COV

#### Constant Power Discharge (Watts/cell) at 77°F(25 °C)

F.V/Time	5min	10min	15min	20min	30min	45min	1h	1.5h	2h	3h	4h	5h	6h	8h	10h	20h
1.85V/cell	103.5	71.4	55.9	46.3	34.6	25.4	20.8	15.3	12.1	8.74	6.98	5.95	5.11	4.03	3.31	1.76
1.80V/cell	110.3	75.2	58.3	47.9	35.5	25.9	21.3	15.6	12.3	8.87	7.07	6.03	5.18	4.09	3.35	1.78
1.75V/cell	114.9	77.6	59.9	48.9	36.2	26.4	21.6	15.8	12.4	8.98	7.16	6.10	5.23	4.13	3.38	1.80
1.70V/cell	119.2	80.2	61.5	50.1	37.0	26.9	21.9	16.1	12.6	9.10	7.24	6.17	5.29	4.17	3.41	1.81
1.67V/cell	122.3	82.0	62.8	51.0	37.5	27.3	22.2	16.2	12.7	9.18	7.30	6.22	5.33	4.20	3.43	1.83
1.60V/cell	127.2	84.4	64.5	52.3	38.4	27.8	22.6	16.5	12.9	9.32	7.41	6.30	5.40	4.25	3.47	1.85

C.O.V - Cutoff Voltage/cell. The battery is fully charged & being discharged to COV



# Product Data Sheet

## IM Series: IM-12180 (UT-12180)

### 12 Volt, 18.0 Amp. Hour

#### Applications

- All purpose
- Uninterruptable Power Supply (UPS)
- Electric Power System (EPS)
- Emergency backup power supply
- Alarm and security system
- Communication power supply
- DC power supply
- Auto control system

#### General Features

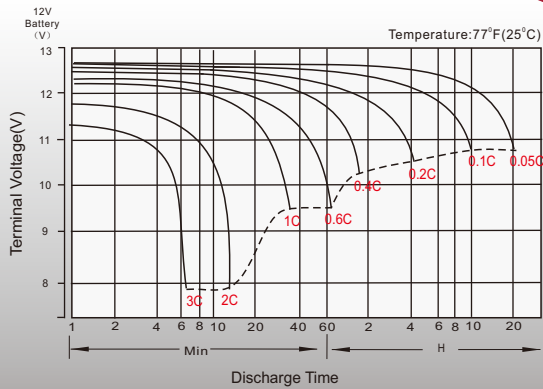
- 5 years design life(77°F)
- Special exhaust structure and sealing technology, safe and reliable, flexible installation, convenient maintenance
- High purity PbCaSn raw material alloy is used for plate grids, assuring less gassing & low self-discharge rate
- High quality AGM separator: extend cycle life and prevent micro short circuit

#### Standards

- Compliance with IEC 60896 standards, EU Battery Directive
- UL, CE Certified
- Manufactured in IATF16949,ISO45001, ISO 9001 and ISO 14001 certified production facilities

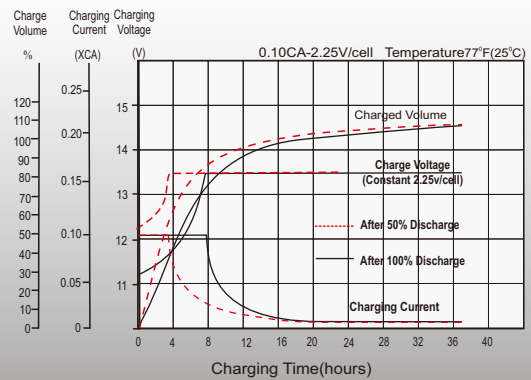


#### Discharge Characteristics

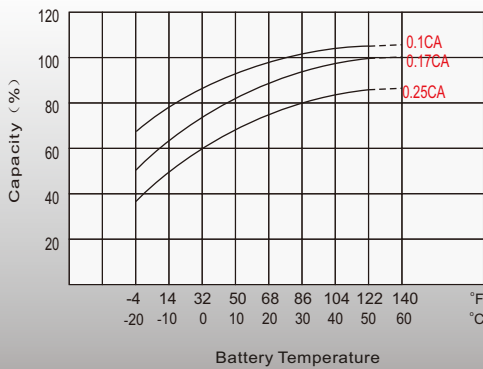


Curves represent Constant Current draw (Amp.)  
 1C curve = 1 x Nominal capacity=18amp. constant draw 0.05C curve = 0.05 x Nominal capacity = 0.90amp. draw

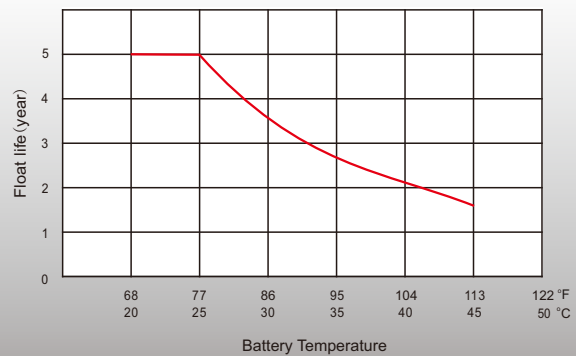
#### Standby/Float Charging Characteristics



#### Temperature Effectes on Battery Capacity



#### Temperature Effectes on Long Term Float Life



#### Sales Offices

Sales: 1.800.233.6261

Website: [www.adiglobaldistribution.us](http://www.adiglobaldistribution.us)  
[www.adiglobaldistribution.ca](http://www.adiglobaldistribution.ca)