

Blackfin CT-2002CH Crimp Head Tool Specification

I. SCOPE: This specification defines the requirements for a remote hydraulic crimp head and related components for terminating compression connectors. The crimp head uses an open “C-Head” design which allows easy loadings of applicable products. This tool is meant for intermittent and continuous use.

II. TOOL FUNCTION & FEATURES:

A. Mechanical Function:

1. Tool output to be 6 tons (54 kN).
2. Minimum diametrical diameter opening to be 0.95” (24.1 mm).
3. Approximate cycle time to be 9 seconds without product.

B. Operational Features:

1. Crimp head does not require any operator adjustments.
2. All release and forward movement are controlled by hydraulic pump and accessories.
3. Crimp head to rotate at least 350 degrees fully.
4. No additional pinch points.

III. DESCRIPTION OF USE:

1. Attach hydraulic hose with 3/8” male Parker fitting to crimp head. Ensure the seal is tight.
2. The operator pre-wires the desired compression connector.
3. The operator properly positions the crimp head over the compression connector and activates the crimp cycle multiple times to position and hold the connector by pressing the ram advance trigger.
4. Assemble wire into connector.
5. Advance tool ram to start the crimping process. The tool ram continues to close as long as the operator holds the trigger and stops as soon as maximum output force is reached.
6. The operator may retract the tool ram by pushing the retract button.
7. The operator removes the compression connector from the crimp head.

IV. TECHNICAL / PERFORMANCE SPECIFICATIONS:

1. #8 AWG – 500 kcmil Copper lugs and splices copper code conductor
2. #8 AWG – 373 kcmil Copper lugs and splices copper flex conductor
3. Copper compression lugs and splices for metric class 2r conductor 10 mm² – 240 mm²
4. Copper compression lugs and splices for metric Class 5f and 6f flex conductor sizes 10 mm²– 95 mm²
5. Copper compression CTAPF connectors #16 AWG - #3/0 AWG
6. Copper compression CTAP connectors #8 AWG - #2 AWG
7. Copper compression parallel splices from PSCRED to PSCYEL
8. Copper compression reducing splices from 6 AWG to 4/0 AWG Code conductor sizes

V. LIFETIME PERFORMANCE:

Performance is based on standard usage and making sure all preventative maintenance requirements have been met on time.

VI. PHYSICAL CHARACTERISTICS:

A. Approximate Overall Dimensions:

1. Length: 12.0” (305 mm)
2. Width: 2.2” (56 mm)
3. Height: 3.5” (89 mm)

B. Weight: 6 lbs. (2.7 kg)

C. Color and Texture:

1. Natural with black coating.

D. Environmental Requirements:

1. Must work in an indoor and outdoor environment.

E. Minimum Rate of Operation

1. Minimum of 4 crimps per minute with 3 trigger pulls per crimp.

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VII. PACKAGING

- A. Crimp head to be packaged in a metal carrying case.
- B. Crimp head case must hold crimp head.

VIII. REGULATORY COMPLIANCE

- A. **Crimp head:** Tool is UL/ CSA listed with Panduit dies and power connectors. Tool is CE compliant.

IX. OPERATION INSTRUCTIONS

- A. Operating instructions come with the product and/ or available on www.Panduit.com.

X. WARRANTY

- A. Crimp head warranty is 2 years.

XI. ACCESSORIES (PROVIDED WITH TOOL):

- A. Carrying case with storage for crimp head.
- B. Operating Instructions (see section IX).

XII. ACCESSORIES (SOLD SEPARATELY):

- A. Crimp dies.
- B. 10' Hydraulic hose and hydraulic pump.