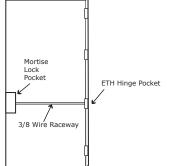
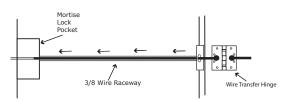




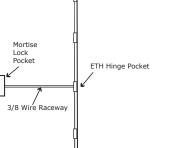
STEP 1: The door must be machined with a 3/8" wire raceway, mortise lock pocket & prepped for a energy transfer hinge. Make sure the mortise pocket is free of debris.



STEP 2: Run the wires from the ETH hinge through the 3/8" raceway starting at the ETH hinge & exiting into the mortise pocket.

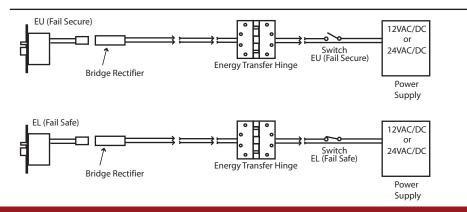


STEP 3: Screw the ETH hinge to the door. At this time DO NOT connect the hinge wires on the jamb side to the wires coming from the power supply.

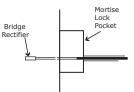


- LEGEND OF TERMS
- EU: (Fail Secure) When power is applied, the outside trim will unlock. When power is removed, the outside trim is locked.
- *EL: (Fail Safe) When power is applied, the outside trim will lock. When power is removed, the outside trim is unlocked.
- **REX:** (Request to Exit Switch) Monitors the inside and outside handles.
- **DPS:** (Door Position Switch) Monitors the door position via the anti pick (Deadlatch).
- LBM: (Latchbolt Monitor Switch) Monitors the position of latchbolt.

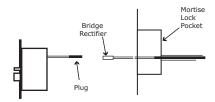
* Not Available in all locks



STEP 4: Connect the wires exiting the mortise pocket to the Bridge Rectifier (included).



STEP 5: Connect the Bridge Rectifier to the plug exiting the mortise chassis.



- **STEP 6**: Carefully slip the connected mortise lock chassis into the mortise pocket paying close attention not to pinch any wires.
- **STEP 7**: Mount the chassis per manufacturer's instructions.
- STEP 8: Connect the wires from the power supply at the ETH hinge on the jamb side. Connect the hinge to the jamb.

ELECTRICAL SPECIFICATIONS

SOLENOIDS:

VOLTS	CURRENT	COIL RESISTANCE
24VAC/DC	350mA	69 Ohms +/- 10%
12VAC/DC	700mA	18 Ohms +/- 10%

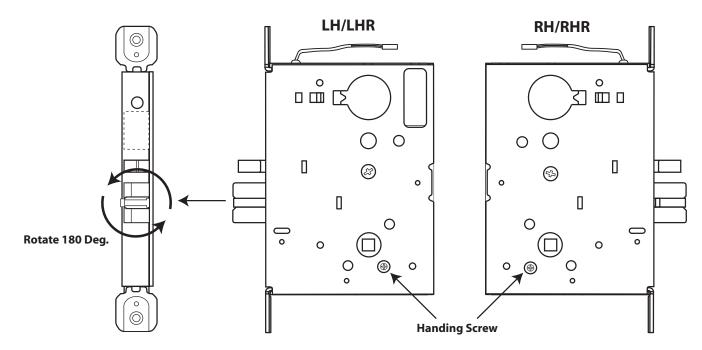
SWITCHES: .5A 24VAC/DC

REX:	Green - Common (C) Blue - Normally Open (NO) Gray - Normally Closed (NC)
LBM:	Green/Black - Common (C) Blue/Black - Normally Open (NO) Gray/Black - Normally Closed (NC)
DPS:	White - Common (C) Blue - Normally Open (NO) Black - Normally Closed (NC)
DBM:	Green - Common (C) Blue/Black - Normally Open (NO) Gray/Black - Normally Closed (NC)

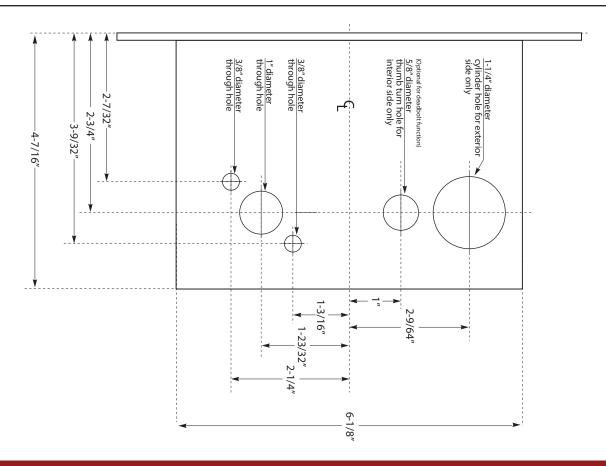
HANDING INSTRUCTIONS FOR ML70/80/82/480/485 MORTISE LOCKS

STEP 1: Locate the handing screw. This screw is used to hand the handles. The Locking side is opposite the screw.

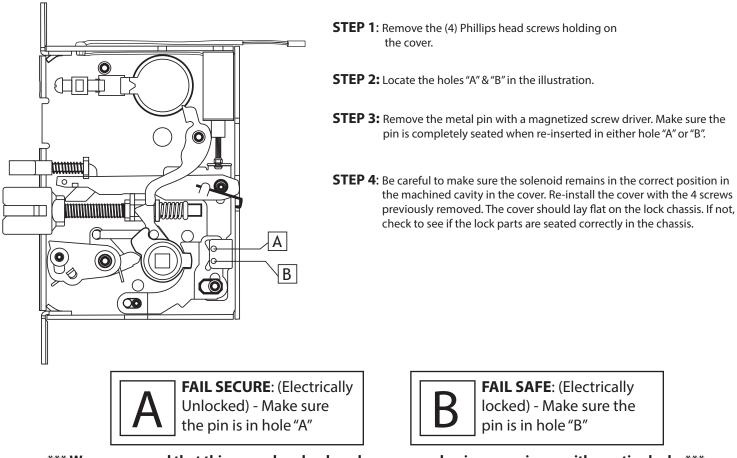
STEP 2: To hand the latchbolt, remove the faceplate. Pull the latchbolt out of the chassis and rotate, then release. The latchbolt is spring loaded and will return on it's own.



TEMPLATE FOR ML70/80/82/480/485 MORTISE LOCKS



INSTRUCTIONS TO SET FUNCTION FAIL SAFE OR FAIL SECURE FOR ALL ML70/80/82/480/485 LOCKS



*** We recommend that this procedure be done by someone having experience with mortise locks ***