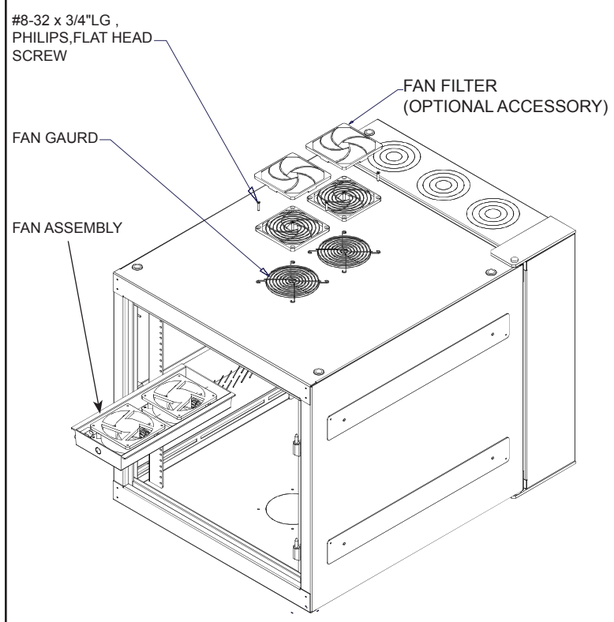
## 5 FAN KIT CATALOG # HLQFK INSTALLATION




1) Remove the two knockouts on the top of cabinet by pushing down on one side and then twisting back and forth until the tabs break.

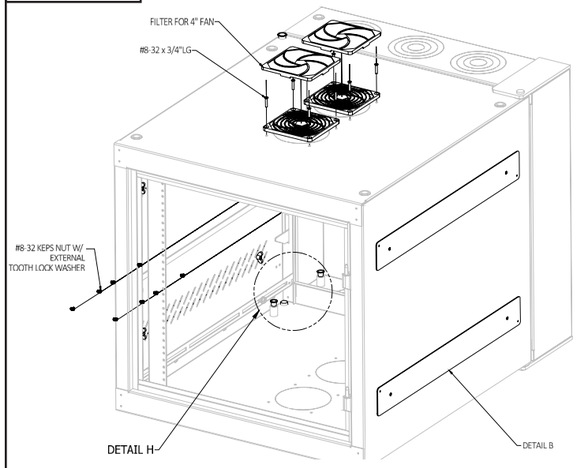
2) Hold the fan assembly up to the inside of the top of the enclosure so that the mounting holes in the fans match up with the mounting holes in the top of the enclosure. Make sure that the fan cord is toward the rear of the enclosure.

3) Place two fan guards (or fan filters - optional) over the mounting holes in the top of the enclosure.

4) Insert (8) #8-32 x 3/4" long screws down through the fan guard, through the top of the enclosure and into the fan assembly.

5) Two fan guards are pre-assembled to the bottom of the fan assembly

## 6 FILTER KIT CATALOG # HLQ32DRK INSTALLATON

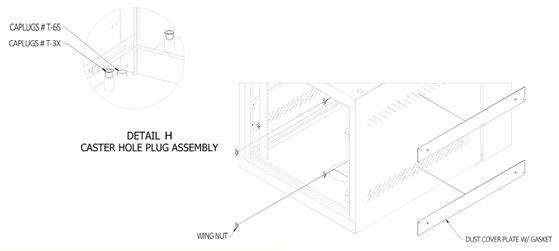



1) Insert the dust cover plate into the cover plate holes in the cabinet sides.

2) Tighten the (2)#10-32 wing nut to the cover plate screws.

3) Place two fan guards (or fan filters -optional) over the mounting holes in the top of the enclosure.

4) Insert (8) #8-32 x 3/4" long screws down through the fan guard, through the top of the enclosure and into the fan assembly.

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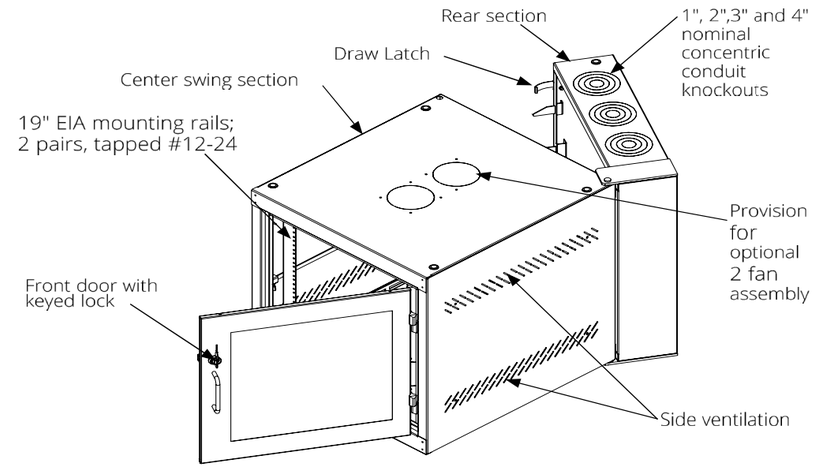
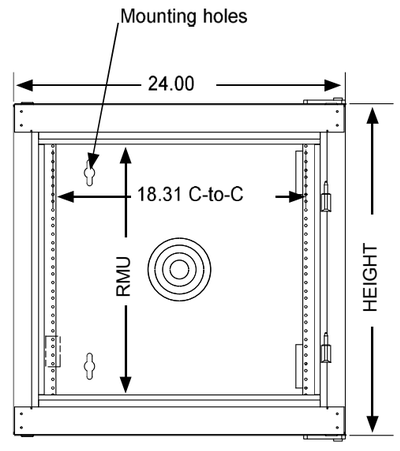
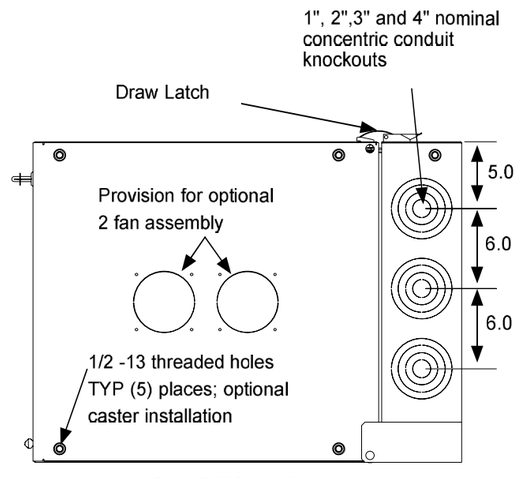
| CATALOG NO. | DOOR TYPE | HEIGHT | WIDTH | DEPTH |
|---|---|---|---|---|
| HLQ2432 | WINDOW | 24.00” | 24.00” | 32.13” |
| HLQ2432M | MESH | 24.00” | 24.00” | 32.13” |
| HLQ3632 | WINDOW | 36.00” | 24.00” | 32.13” |
| HLQ3632M | MESH | 36.00” | 24.00” | 32.13” |
| HLQ4832 | WINDOW | 48.00” | 24.00” | 32.13” |
| HLQ4832M | MESH | 48.00" | 24.00" | 32.13" |
| HLQ2432S | SOLID | 24.00" | 24.00" | 32.13" |
| HLQ3632S | SOLID | 36.00" | 24.00" | 32.13" |
| HLQ4832S | SOLID | 48.00" | 24.00" | 32.13" |




FRONT VIEW WITHOUT DOOR




TOP/BOTTOM VIEW

## 2 MOUNTING INSTRUCTIONS

1) MOUNTING TO A WOOD STUDDED WALL

1. 1 Use the mounting template to locate your mounting holes.

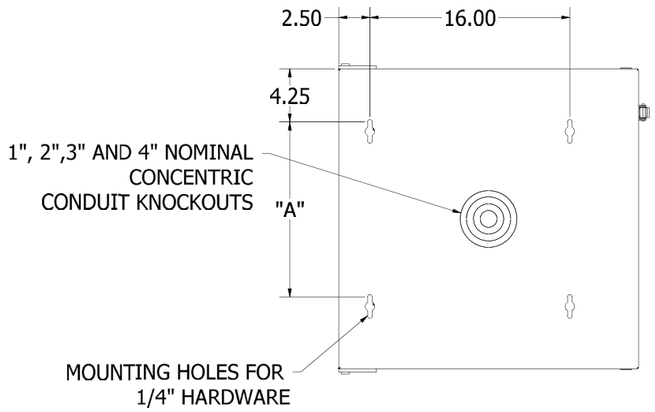
1.2 The wall must be flat and square in the horizontal and vertical plane to ensure the enclosure closes correctly. If the wall is not flat and square, the use of shims may be required.

1.3 Mounting holes are designed for 3/8" hardware, 16.00" on center for wood studded wall:

Note: Wood studded wall mounting instructions apply to a 2" x 4" wood stud wall with 3/4" plywood. Recommended hardware is (4) 3/8 x 2" long lag bolts and (4) 1" O.D. flat washers (hardware not included)

For masonry wall surface, the installer is responsible for specifying all of the appropriate hardware.

**DO NOT USE DRYWALL SCREWS OR TOGGLE BOLTS!**

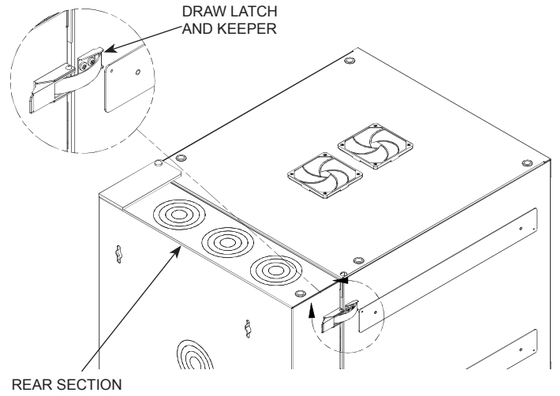



| S.NO | CATALOG NO. | "A" | NO .OF HOLES |
|---|---|---|---|
| 1 | HLQ24xxx | 14 | 2 |
| 2 | HLQ36xxx | 26 | 2 |
| 3 | HLQ48xxx | 19 | 3 |

**WARNING:** Only install equipment after the enclosure has been properly secured. Do not move the enclosure assembly while loaded.

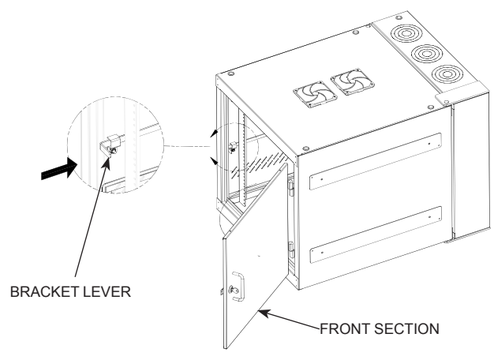


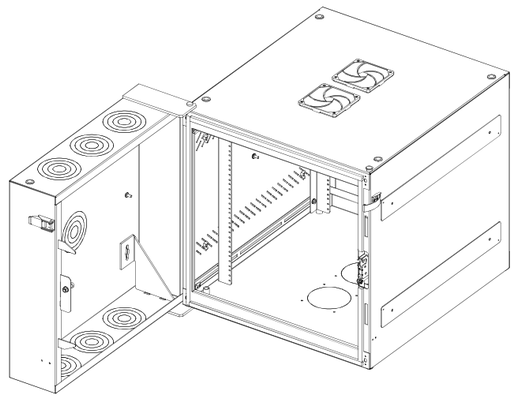
## 3 UNLATCH REAR SECTION INSTRUCTIONS



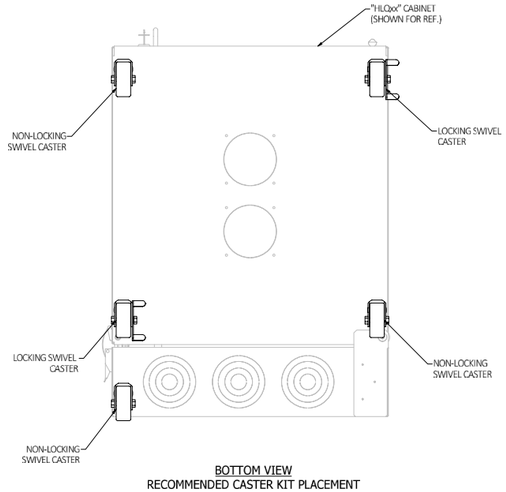

1) Unlatch the draw latch and keeper on the side of rear section.

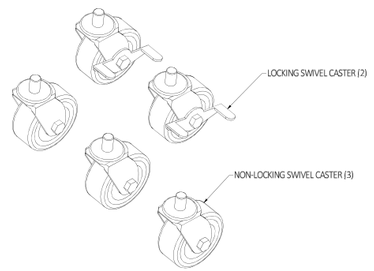
2) Open the front section of the cabinet. Find the bracket lever shown in the image and push the lever to open.



## 4 CASTER WHEEL CATALOG #HLQ32CK INSTALLATION




1) Assemble the casters to the bottom of the unit as shown.