



3M Science.
Applied to Life.™

Unlock simplicity.
Hundreds of reattachments in a snap.

3M Industrial Adhesives and Tapes | 3M™ Dual Lock™ Reclosable Fasteners

Strong and simple to use.

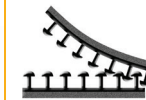
3M™ Dual Lock™ Reclosable Fasteners

Not all design requirements are easily satisfied, but you can simplify your attachments. When you need a strong, reliable, yet removable closure or attachment, 3M™ Dual Lock™ Reclosable Fasteners are the easy alternative to traditional fastening methods such as screws, nuts or bolts.

- Strong, interlocking mushroom-shaped heads close with a snap to assure your design is securely fastened.
- The many adhesive options help to reduce concerns of material damage and deformation, fastener placement, contamination and corrosion, and the challenges of joining dissimilar materials.
- Works behind the scenes as an invisible fastener to create a snug fit and smooth lines for improved aesthetics and sleek appearances.
- Provides the application ease of tape and the durability of a traditional fastener.

Experience the simplicity

- Durable — up to 1,000 openings and closings before losing 50% of original tensile strength
- Helps reduce vibration
- Application and maintenance ease
- Pressure-sensitive adhesive easily forms a powerful bond
- Temperature, moisture and UV resistant
- Interlocking mushroom-shaped heads have **5X the tensile strength** of hook-and-loop products
- Low profile option available — approximately half the thickness of standard fastener



Reliable Performance

Strong, interlocking mushroom-shaped heads connect with an audible “snap”; Peel apart to open; Easily attach and detach multiple times

Customize for Your Application

Mix and match stem densities for the ideal closure strength; Choose from a variety of widths and adhesive options

Quick and Easy to Install

Adhesive sticks on contact to a variety of materials without special tools (no drilling, screwing, sewing); Non-adhesive product also available

Design Flexibility

Lightweight and low profile; Fastener is hidden beneath the surface and does not interfere with the integrity of the design; No holes or traditional fastener marks



Select the right 3M™ Dual Lock™ Reclosable Fastener for the job



| Product | Stem Density (per sq/in) | Adhesive | Color | 3M Liner | Engaged Thickness | Temperature Resistance |
|--------------------------|--------------------------|----------------------------|-------|-------------------------|-------------------|------------------------|
| Specialty Vehicle | | | | | | |
| SJ3550 | 250 | White Acrylic | Black | Clear, 100µm Polyolefin | 5.7mm | 93°C |
| SJ3551 | 400 | | | | | |
| SJ3552 | 170 | | | | | |
| SJ3560 | 250 | Clear Acrylic | Clear | Clear, 100µm Polyolefin | 5.7mm | 104°C |
| SJ4570 | Low Profile | Low Surface Energy Acrylic | Clear | Brown, 165µm Polykraft | 2.48mm | 70°C |

| Substrates | | | | | Use | Applications | | | |
|-----------------|-------|-----------------------------|----------------------|-----------------------------|----------------|--|----------------------|---------------|-------|
| Metals (Al, SS) | Glass | Plastics (Acrylic, PC, ABS) | Powder Coated Paints | Low Surface Energy (PP, PE) | Indoor/Outdoor | Interior Panels (Walls, doors, headliner, storage) | Accessory Attachment | Curtain Rails | Seats |
| ■ | ● | ■ | ▲ | ▲ | Indoor/Outdoor | ■ | ■ | ■ | ■ |
| ● | ■ | ● | ▲ | ▲ | Indoor/Outdoor | ● | ● | ● | ● |
| ● | ● | ● | ■ | ■ | Indoor | ● | ● | ● | ● |



| | | | | | | |
|---------------------------|-------------|----------------------------|-------|-------------------------|--------|-------|
| General Industrial | | | | | | |
| SJ3550 | 250 | White Acrylic | Black | Clear, 100µm Polyolefin | 5.7mm | 93°C |
| SJ3551 | 400 | | | | | |
| SJ3552 | 170 | | | | | |
| SJ3560 | 250 | Clear Acrylic | Clear | Clear, 100µm Polyolefin | 5.7mm | 104°C |
| SJ4570 | Low Profile | Low Surface Energy Acrylic | Clear | Brown, 165µm Polykraft | 2.48mm | 70°C |

| Metals (Al, SS) | Glass | Plastics (Acrylic, PC, ABS) | Powder Coated Paints | Low Surface Energy (PP, PE) | Indoor/Outdoor | Panel Assembly | Accessory Attachment | General Attachment | Floor Attachment |
|-----------------|-------|-----------------------------|----------------------|-----------------------------|----------------|----------------|----------------------|--------------------|------------------|
| ■ | ● | ■ | ▲ | ▲ | Indoor/Outdoor | ■ | ■ | ■ | ■ |
| ● | ■ | ● | ▲ | ▲ | Indoor/Outdoor | ● | ● | ● | ● |
| ● | ● | ● | ■ | ■ | Indoor | ● | ● | ● | ● |



| | | | | | | |
|---------------------------------|-------------|----------------------------|-------|-------------------------|--------|-------|
| POP, Display and Signage | | | | | | |
| SJ3550 | 250 | White Acrylic | Black | Clear, 100µm Polyolefin | 5.7mm | 93°C |
| SJ3551 | 400 | | | | | |
| SJ3552 | 170 | | | | | |
| SJ3560 | 250 | Clear Acrylic | Clear | Clear, 100µm Polyolefin | 5.7mm | 104°C |
| SJ4570 | Low Profile | Low Surface Energy Acrylic | Clear | Brown, 165µm Polykraft | 2.48mm | 70°C |

| Metals (Al, SS) | Glass | Plastics (Acrylic, PC, ABS) | Powder Coated Paints | Low Surface Energy (PP, PE) | Indoor/Outdoor | Trade Shows and Exhibits | Point of Purchase Displays | General Signage | Interior Design |
|-----------------|-------|-----------------------------|----------------------|-----------------------------|----------------|--------------------------|----------------------------|-----------------|-----------------|
| ● | ● | ● | ▲ | ▲ | Indoor/Outdoor | ● | ● | ● | ● |
| ● | ● | ● | ▲ | ▲ | Indoor/Outdoor | ● | ● | ● | ● |
| ■ | ■ | ■ | ■ | ■ | Indoor | ■ | ■ | ■ | ■ |

Meet the environmental and strength requirements for the application

- Best Suggested Product
- Alternate Suggested Product
- ▲ Alternate Product — Must Use Primer

| Temperature Performance | |
|-------------------------|--------|
| Best | SJ3560 |
| Better | SJ3550 |
| Good | SJ4570 |

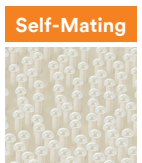
| Stem Density (per sq/in) Combinations | |
|---------------------------------------|--------------------|
| Strongest | 250:400 |
| Stronger | 250:250 |
| Strong | 170:250 |
| Not Recommended | 170:170 or 400:400 |



Type 400

Type 250

Type 170



Low Profile

Solve attachment challenges in an instant.

There are a thousand behind-the-scenes decisions that contribute to the success of your design. Every little feature — from how you choose to attach the graphics at a trade show or cushioning panels on a bus — matters for long term performance.

Choosing 3M™ Dual Lock™ Reclosable Fasteners can solve attachment challenges in an instant with the confidence that you've made the best decision for how your project will look when it's unveiled. Plus with the super strong bonds of 3M™ VHB™ Tape and powerful, interlocking mushroom-shaped heads, it also means you've chosen strength and easy to use reliable performance for the long run.

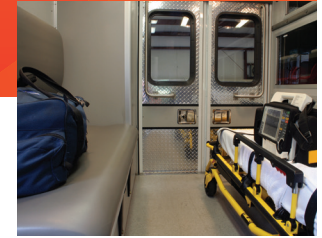
Ordering Information

| Product | Stem Density (per sq/in) | Adhesive | 3M Liner | Color | Description |
|---------|--------------------------|----------------------------|-------------------------|-------|---|
| SJ3550 | 250 | Acrylic | Clear, 100µm Polyolefin | Black | 3M™ Dual Lock™ Reclosable Fasteners, Black, Type 250 |
| SJ3551 | 400 | Acrylic | | Black | 3M™ Dual Lock™ Reclosable Fasteners, Black, Type 400 |
| SJ3552 | 170 | Acrylic | | Black | 3M™ Dual Lock™ Reclosable Fasteners, Black, Type 170 |
| SJ3560 | 250 | Clear Acrylic | Clear, 100µm Polyolefin | Clear | 3M™ Dual Lock™ Reclosable Fasteners, Clear, Type 250 |
| SJ4570 | LP | Low Surface Energy Acrylic | Brown, 165µm Polykraft | Clear | 3M™ Dual Lock™ Reclosable Fasteners, Low Profile, Clear |

Additional 3M™ Dual Lock™ Reclosable Fasteners available.
For more information visit www.3M.co.uk/fasteners or call 0870 60 800 60



Secure plastic signs to window glass.



Attach cushioning panels in an ambulance or bus.



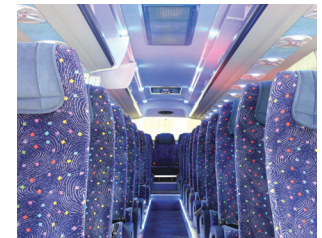
Anchor vehicle accessories to dashboard.



Attach access panels to industrial, electronic and electrical equipment.



Attach lift control panel to interior wall.



Fasten ceiling panels to interior for future access.



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