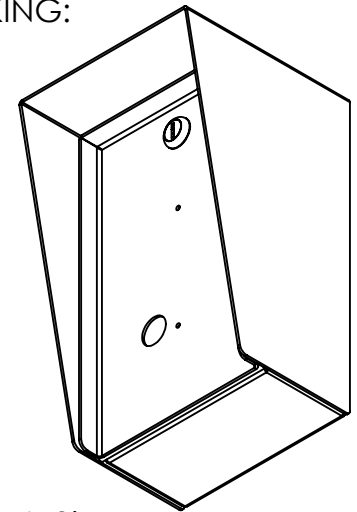


CUTOUT FITS VIKING:  
HD-1



NOTES:

1. MATERIAL OF CONSTRUCTION IS MILD STEEL.
2. 2-4 MILS BLACK WRINKLE POWDER COAT. (8017-91612)



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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR:  $\pm 2^\circ$   
TWO PLACE DECIMAL  $\pm 0.010$   
THREE PLACE DECIMAL  $\pm 0.005$

INTERPRET GEOMETRIC  
TOLERANCING PER:  
ASME Y14.5 -2009

NAME	DATE
DRAWN	
CHECKED	

**PROPRIETARY AND CONFIDENTIAL**  
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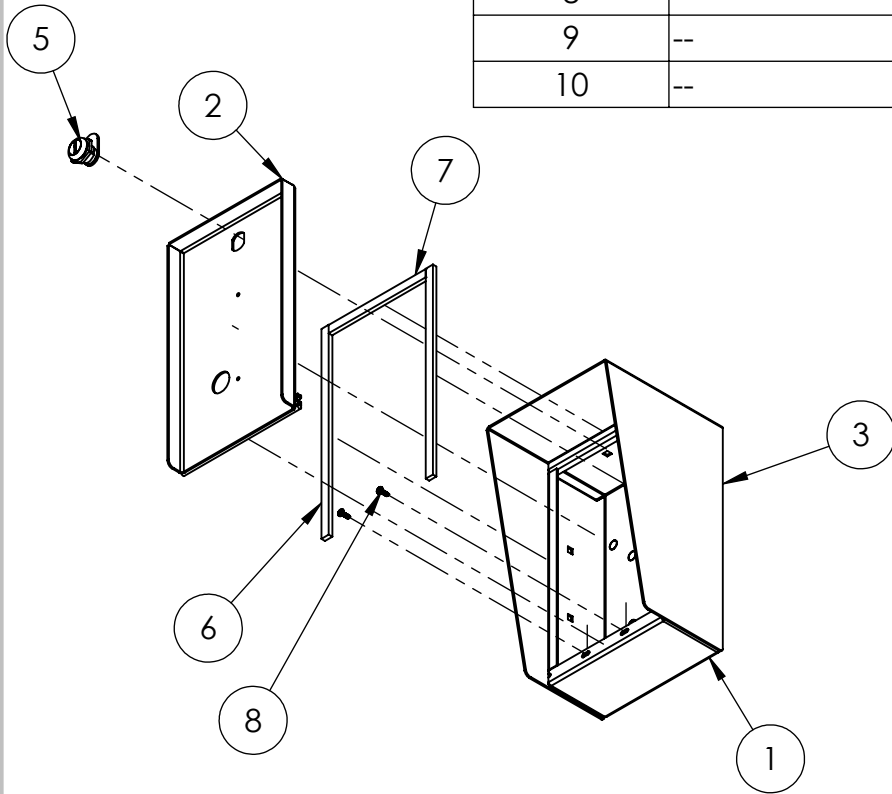
TITLE:  
**INSTALLATION**

Tuesday, May 30, 2023  
8:39:05 AM

WEIGHT: 8.113

SIZE	PART NO.	REV
<b>A</b>	610HOU-VIKI-02-CRS	<b>C</b>
NO SCALE		SHEET 1 OF 6

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	610HOU-VIKI-02-CRS ENCLOSURE	ENCLOSURE WELDMENT	1
2	610HOU-VIKI-02-CRS DOOR	DOOR WELDMENT	1
3	610HOU-VIKI-02-CRS HOOD	HOOD	1
4	HINGE	PIANO HINGE	1
5	CAM LOCK	STRAIGHT CAM	1
6	GASKET SIDE	3/8" X .150 WEATHERSTRIPPING	2
7	GASKET TOP	3/8" X .150 WEATHERSTRIPPING	1
8	--	6-32 PAN HEAD SCREW	2
9	--	6-32 EXTERNAL TOOTH LOCK NUT	4
10	--	8-32 HEX DRIVE FLAT HEAD SCREW	4



NOTES:

1. SEE STANDARD PREPARATION AND COATING INSTRUCTIONS FOR COATING PROCEDURE AND COLOR.
2. SEE STANDARD PACKAGING INSTRUCTIONS FOR PACKAGING PROCEDURE.



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INTERPRET GEOMETRIC  
TOLERANCING PER:  
ASME Y14.5 -2009

NAME DATE

DRAWN

CHECKED

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IS PROHIBITED.

TITLE:

ASSEMBLY

Tuesday, May 30, 2023  
8:39:05 AM

WEIGHT: 8.113

SIZE  
**A**

PART NO.  
610HOU-VIKI-02-CRS

REV  
**C**

NO SCALE

SHEET 2 OF 6