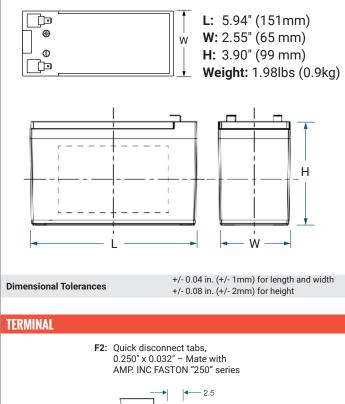




PSL-SC-1270 12.8V7.2 AH

Rechargeable Lithium Iron Phosphate Battery PSL-SC – LiFePO4 Series Connection Range

DIMENSIONS: inch (mm)



CORPORATE HEADQUARTERS (USA AND INTERNATIONAL EXCLUDING EMFA)

Power-Sonic Corporation 365 Cabela Dr Suite 300, Reno, Nevada 89523 USA T: +1 619 661 2020 E: customer-service@power-sonic.com

POWER-SONIC EMEA

(EMEA-EUROPE, MIDDLE EAST AND AFRICA) Smitspol 4, 3861 RS Nijkerk, The Netherlands T NL: + 31 33 7410 700 T UK: + 44 1268 560 686 T FR: + 33 344 32 18 17 E: salesEMEA@power-sonic.com

BATTERY FEATURES

- Super safe lithium iron phosphate (LiFePO4) chemistry reducing the risk of explosion or combustion due to high impact, over-charging or short circuit situation
- Battery Management System (BMS) controls the parameters of the battery to provide optimum safety by protecting against over-charging and over-discharging
- BMS enhanced design balances the battery cells, optimizing battery performance
- Higher capacity or voltage capability through parallel or serial connections
- Delivers twice the power of lead acid batteries, even at high discharge rates, while maintaining constant power
 Faster charging and lower self-discharge
- Paster charging and lower sen-discharge
 Up to 10 times more cycles than lead acid batteries
- Compact and only 40% of the weight of comparable lead acid batteries
- Rugged impact resistant ABS case

APPROVALS

- UL 1642 cell certificate
- IEC 62133 cell certificate
 - UN 38.3 certified
- ISO9001:2015 Quality management systems

INTELLIGENT BATTERY MANAGEMENT SYSTEM

The PSL-SC Series comes with an intelligent battery management system which monitors current and voltages during charge and discharge. This protects the battery from over-charge and over-discharge.

The BMS embeds smart balancing algorithms that control all cell voltages in the battery, making sure they are constantly at the same voltage level, optimizing battery capacity.

SERIAL CONNECTION CAPABLE

The SC series allows for up to 6 batteries connected in series or 4 in parallel, but not concurrently. The batteries must all be matched at voltage levels, capacity, state of charge, date of manufacturing, and chemistry.

Transport

APPLICATIONS

MedicalSolar

Wind

- Al Mobility
- Mobility Sports & Data Center Recreation
 - Utility

UN38.3

PASSED

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Selection of LiFePO4 Based on Current

Choosing the appropriate LiFePO4 battery for any application, whether the application is based on current draw or power draw, is easier with a LiFePO4 battery than with a sealed lead acid (SLA) battery. The capacity of a lithium battery, as illustrated by Figure 1, is substantially independent of the discharge current. Thus, the selection of the lithium battery is simply the discharge current requirement multiplied by the time over which the discharge current is required. For instance, if a 10A draw is required for 2 hours or a 5A draw is required for 4 hours, a 20Ah lithium battery is appropriate for the application.

The second aspect of a lithium battery that makes it easier to size for an application is that the cutoff voltage (as displayed in Figure 2) is 10V, independent of discharge rate. Whereas with an SLA battery, the voltage changes with discharge rate. The cut-off voltage of a lithium battery is also controlled via the protection circuit. It is good practice to set the cutoff voltage to be slightly higher than the recommended cut-off voltage. This will keep the battery from shutting down due to protection.

Selection of LiFePO4 Based on Power Draw

Choosing the appropriate lithium battery based on power draw is also easier than with an SLA battery. The voltage drop during discharge for a lithium battery is essentially constant, as shown in Figure 2. The constant voltage drop leads to a constant power through discharge, as power is voltage times current draw. As with capacity, power draw is a simple calculation for the selection of the battery. For instance, a voltage of a lithium battery can be assumed to be a constant 12.8 V during discharge, hence if 256 Wh are required for the application to be delivered for a 2 to 4 hour discharge a 10 Ah battery can be used (e.g 12.8 V x 5 Ah x 4 Hr = 256 Wh and 12.8V x 10 Ah x 4 Hr = 256 Wh) to deliver constant power.

ENVIRONMENTAL FACTORS

Impact of Ambient Temperature on Capacity

The impact of ambient temperature on capacity is shown in Figure 3. In general, increasing temperature increases the capacity of a LiFePO4 battery. The effect is shown in the Discharge Specifications table. Discharging the battery below -10° C is not recommended. Depending on application, the self-heating of the battery may counteract the effects of the low temperature and extended the ambient temperature range over which the battery will discharge.

Cycle Life (Including the Effects of Ambient Temperature)

Cycle life in Figure 4 is to 100% Depth of Discharge (DoD) at 25° C, 45° C and 55° C. The cycle life at other DoD can be approximated by the ratio of the DoD to 100%, for example a 50% DoD at 25° C would result in 2000 cycles based on Figure 4. For temperatures other than those shown on the graph, an interpolation can be done at that temperature. For temperatures below 25° C, the cycle life at 25° C can be used.

When compared to an SLA battery at 25^oC, a LiFePO4 battery's cycle life is ten times longer. Even at elevated temperatures, the LiFePO4's cycle life is still longer than an SLA's when at room temperature, as demonstrated in Figure 4. Therefore, in replacing an SLA with LiFePO4, the LiFePO4 will always have a longer cycle life.

CHARGING

Charging a LiFePO4 battery

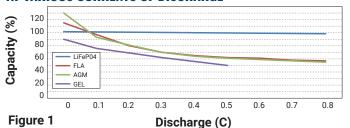
The lithium battery follows a similar charge profile as an SLA battery. It starts with constant current (CC) followed by constant voltage (CV). The standard LiFePO4 profile is 0.2C CC charge to 14.6V, the a CV at 14.6V charge until the charge current declines to <=0.05C. A fast charge current of 1C may be used as necessary. Note that continual fast charging may shorten the battery life and therefore capacity. Any charger with a lithium setting is suitable.

However, when using an SLA charger the protocols used for charge initialization and maintenance must be considered.

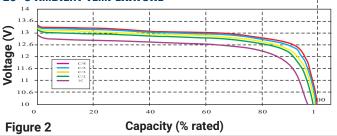
The biggest difference between LiFePO4 and SLA is the way the battery responds upon initial charging when over-discharged, and the preferred maintenance when fully charged. Using an SLA charger with a de-sulfication setting will damage the battery, and chargers with an Open Circuit Voltage (OCV) detection setting may fail to wake up an over-discharged battery. After the end-of-charge, it is not necessary to keep the LiFePO4 battery on a float charge, but it may be maintained with a topping charge if the voltage drops. If a charger has a float setting, it will not damage the LiFePO4 battery.

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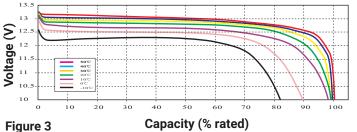
CAPACITY OF LIFePO4 vs. LEAD ACID AT VARIOUS CURRENTS OF DISCHARGE



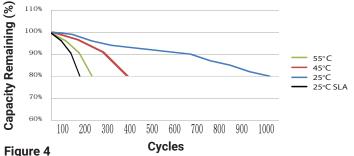
DISCHARGE VOLTAGE PROFILES AT VARIOUS RATES 25°C AMBIENT TEMPERATURE



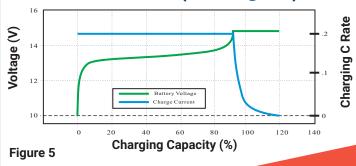
DISCHARGE VOLTAGE PROFILES AT 0.5C DISCHARGE RATE VARIOUS AMBIENT TEMPERATURES



CYCLE LIFE vs. VARIOUS TEMPERATURE 0.2C CHARGE/0.5C DISCHARGE @ 100% DOD



CHARGING CHARACTERISTICS (0.2C AMP @ 25°C)





BATTERY MANAGEMENT SYSTEM

Electrical Characteristics

The battery management system (BMS) is a programmable circuit board used to protect the battery during charging and discharging. The protection is provided by monitoring voltages, current, lithium cell temperature and circuit board temperature and comparing the monitored values to predetermined limits used to protect the battery from damage. If one of the variables being monitored exceeds a limit, the BMS will disable either the charging or discharging circuit, depending on the state of the battery, to prevent current flowing into or out of the battery to protect the battery from damage. The battery will exit the protection mode based on the release method described BMS protections. All battery level maximum and minimum voltages are based on a cell level specification. Due to cell imbalances, the voltages will fall into a range but may never be the exact numbers as specified in this specification.

GENERAL PERFORMANCE SPECIF	ICATIONS	STORAGE SPECIFICATIONS			
Nominal Voltage	12.8V	Self-discharge Rate	<3% / Month		
Rated Capacity	7.2AH at a Constant Current of 0.2C to 10V	Storage Temperature Range	<3 Months		
Life Expectancy (Years)	5 years (1 cycle/day)		Recommended storage range is 30- 50% State of Charge. We recommend		
Cycle Life (100% DoD)	2000 cycles	Storage SOC	cycling the battery once every six months if it is in long-term storage.		
Assembly Method	4S2P				
Housing Material	ABS		The batteries should be stored open circuit, and protected against the		
Series Connection	4 in series	Storage Longition	possibility of a short between the		
Parallel Connection	4 in parallel	- t	erminals. If cycling is not possible, the next preferred method is to		
Internal Monitoring	BMS		charge once every six months.		
CHARGE SPECIFICATIONS		DISCHARGE SPECIFICATIONS			
Charge Temperature Range	0-45 ⁰ C				
Charge Temperature Range Charge Voltage	0-45 ⁰ C 14.6V	DISCHARGE SPECIFICATIONS Discharge Temperature Range			
Charge Temperature Range		DISCHARGE SPECIFICATIONS Discharge Temperature			
Charge Temperature Range Charge Voltage Recommended Float Charge Voltage (For Standby Use)	14.6V 13.8V	DISCHARGE SPECIFICATIONS Discharge Temperature Range Recommended Output Voltage Range Max Continuous Discharg	-20-60 ⁰ C 12.8-10V		
Charge Temperature Range Charge Voltage Recommended Float Charge Voltage (For Standby Use) Max Charge Current	14.6V	DISCHARGE SPECIFICATIONS Discharge Temperature Range Recommended Output Voltage Range Max Continuous Discharg Current	-20-60 ⁰ C 12.8-10V J^e 15A at 20 ⁰ C		
Charge Temperature Range Charge Voltage Recommended Float Charge Voltage (For Standby Use) Max Charge Current Recommended Charge	14.6V 13.8V	DISCHARGE SPECIFICATIONS Discharge Temperature Range Recommended Output Voltage Range Max Continuous Discharge Current Discharge Cut-off Voltage	-20-60 [°] C 12.8-10V J ^e 15A at 20 [°] C e 10V		
Charge Temperature Range Charge Voltage Recommended Float Charge Voltage (For Standby Use) Max Charge Current	14.6V 13.8V 7.2A at 20 ⁰ C	DISCHARGE SPECIFICATIONS Discharge Temperature Range Recommended Output Voltage Range Max Continuous Discharg Current	-20-60 ⁰ C 12.8-10V J^e 15A at 20 ⁰ C		

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TRUSTED BATTERY SOLUTIONS

BMS SPECIFICATIO	NS													
		Minimum Ty		Туріс	Typical Ma		/laximum Tim		me Del	e Delay Cond		ondition		
Voltage Protection Relea	Over Voltage	3.85V	//Cell	3.9V	/Cell	3.95	V/Cell	2	2s			Protection enabled when at least one cell rises above over-voltage.		
	Over Voltage Release	3.55V	//Cell	/Cell	3.65	V/Cell	2	2s			Protection releases when all cells fall below release voltage.			
	Under Voltage	1.95V	/Cell	2.0V	/Cell	2.05	V/Cell 2s		s	-			rotection enabled when at least one cell falls below nder-voltage.	
Under Voltage Release		2.45	V/Cell 2.5V,		/Cell	2.55V/Cell		2	2s			Protection releases when all cells rise above release voltage.		
		Minin	inimum Typie		cal	Maximum		Ti	Time Delay			Condition		
Over Current Charge Protection	1st Protection	15A	A 20A			25A		1	10s			Protection enabled when amperage exceeds protection amperage for 10s.		
	Over Current Release			0A				1	5s		P	Protection re	eleases after 15s.	
	2nd Protection	20A 25A				30A		3s			Protection enabled when amperage exceeds protection amperage for 3s.			
Over Current Release			0A				15s			P	Protection releases after 15s.			
		Minin	num	Туріс	cal	Max	imum	Ti	me Del	ay	Co	ondition		
	1st Protection	20A		25A		30A		1	10s			Protection enabled when amperage exceeds protection amperage for 10s.		
Over Current Release							15s		P	Protection releases after 15s.				
Over Current Discharge	2nd Protection	on 25A		30A		35A		3	3s			Protection enabled when amperage exceeds protection amperage for 3s.		
Protection	Over Current Release			0A				1	15s		P	Protection releases after 15s.		
3rd Protection		40A 45A		45A		50A	۹ 31		1ms			Protection enabled when amperage exceeds protection mperage for 31ms.		
	Over Current Release	C		0A					15S		P	Protection releases after 15s.		
		Minin	Minimum Typi		cal	Maximum		Ti	Time Delay		Co	Condition		
Short Circuit Shor Protection Rele 2nd	1st Short Circuit	50A	A			60A		500µs			Protection enabled when amperage exceeds protection amperage for $500\mu s$.			
	Short Circuit Release		AO					30s		P	Protection releases after 30s.			
	2nd Short Circuit	70A	70A		80A		250µs			Protection enabled when amperage exceeds protection amperage for 250µs.				
	Short Circuit Release			0A				3	0s)s		Protection releases after 30s.		
				Minim	um	Туріса	al	Maxi	mum	Т	ime l	Delay	Condition	
Charging Over Temperatu (Battery) Over Temperatu Temperature Release (Batter Protection Low Temperatu (Battery) Low Temperatu Release (Batter		ure Charge 55°C		55°C		60°C		65°C		:	2s		Protection enabled when temperature exceeds protection temperature.	
				40°C		45°C		50°C		:	2s		Protection releases when temperature falls below release temperature.	
		ire Cha	· · · · · · · · · · · · · · · · · · ·			0°C		2°C		:	2s		Protection enabled when temperature falls below protection temperature.	
			Charge 0°C			2°C		4°C		2s			Protection releases when temperature rises above release temperature.	
			Minimu	m	Typical		Maximu	ım	Tim	ne Dela	iy	Conditio	on	
	Over Temperate Discharge (Batt		60°C		65°C		70°C	D°C		2s		Protection enabled when temperature exceeds protection temperature.		
Discharging Temperature Protection	Over Temperate Discharge Rele (Battery)		50°C		55°C		60°C		2s	2s		Protection releases when temperature falls below release temperature.		
	Over Temperate Discharge (Circ				85°C		90°C		2s	2s		Protection enabled when temperature exceeds protection temperature.		
	Over Temperate Discharge Rele (Circuit)	ure	re		70°C		75°C		2s	2s		Protection releases when temperature falls below release temperature.		
	Low Temperatu Discharge (Batt				-20°C		-18°C		2s	2s		Protection enabled when temperature falls below protection temperature.		
Discharge (Bat Low Temperatu Discharge Rele (Battery)		ire			-18°C	-16				2s		Protection releases when temperature rises above release temperature.		

All protections turn off/on corresponding charging/discharging circuits.



ESTING CONDITIONS
lectrical Characteristics
mbient Temperature: 20±5°C Iumidity: 45-85%
esting Parameters
ests should be conducted with batteries that have less than 5 cycles before the test.
TANDARD CHARGE AND DISCHARGE
tandard Charge
harge at 0.2C constant current until the battery reaches 14.6V. The battery then charges at constant voltage of 14.6V while tapering the charge current. Charging rill end when the current has tapered to 0.05C. The battery should be charged between 0 °C and 45 °C, then rest for 30 minutes before discharging. Do not exceed ne max charging current, voltage, or temperature limits as specified in this document. Do not reverse-polarity charge the battery.
tandard Discharge
attery should be discharged at a constant current of 0.2C to 10.0V at 20±5 °C, then rest for 30 minutes before charging.
torage
he batteries should be stored open circuit, and protected against the possibility of a short between the terminals. The battery should be charged once every 6 nonths if not in use to prevent over-discharging. They batteries should be stored at room temperature, and charged to 30-50% SOC.
/arnings
the battery is over-charged and over-discharged too frequently, this will affect the long-term performance and capacity of the battery. If the battery is stored for too long, reduced capacity and performance can be expected. It is important to cycle the battery at least once every 6 months and stored at the appropriate SOC to revent deterioration to the battery.
/ARNINGS AND TIPS
hort Circuit
o not short circuit battery. If the battery is short-circuited, it causes excessive heat which will damage the battery and possibly it's surroundings.
/arnings
o not drop, throw, or crush battery. o not throw the battery into water or fire. eep battery away from heat sources, high voltage, and other high-temperature sources. o not leave the battery exposed to sunlight for extended periods of time. o not attempt to disassemble the battery. atteries in strings must always be matched by chemistry, capacity, voltage, and SOC. o not connect in reverse polarity.
ips
eep the battery away from high-temperature environments. This can cause over-heating, fire, reduction in battery life, and/or loss of other battery functions. Se matched or suggested charger for this battery.

When battery runs out of power, charge your battery in a timely manner (15 days or less). This will prevent premature aging of the battery.

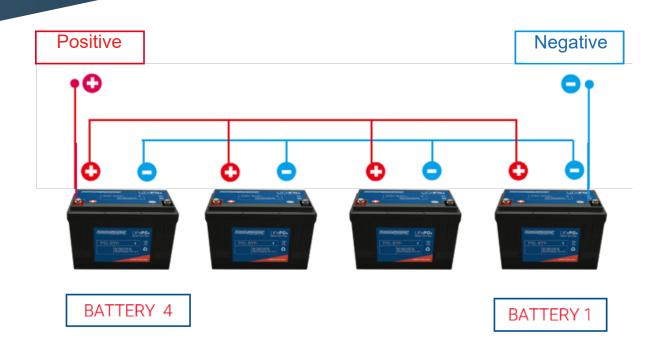
Stop using the battery immediately if it emits a burning smell, too much heat, or appears distorted.

FURTHER INFORMATION

Please refer to our website www.power-sonic.com or email us at technical-support@power-sonic.com for a complete range of useful downloads, such as product catalogs, material safety data sheets (MSDS), ISO certification, etc.



PSL-SC BATTERIES PARALLEL CONNECTION GUIDE



PARALLEL CONNECTION GUIDELINES

CAUTION:

Severe damage to the battery, short circuiting and sparking will happen if the batteries are not connected correctly or properly maintained. We recommend assembly be completed by fully trained professionals only.

Do not reverse connect the anode and cathode, as this will damage the batteries and/or any equipment connected.

DO NOT connect the batteries in parallel AND series at the same time.

Before install

Ensure wires can withstand twice the capacity rating of the battery. (Ex: PSL-SC-1270 has a capacity of 7Ah, so the wire must be able to withstand 14A.) Charge all batteries with 14.6V per standard charge.

Ensure all batteries have the same voltage level by fully charging each battery prior to connecting in parallel. (Voltage difference <0.2V)

Insta<u>ll</u>

Make sure the connections are tight and the connector is protected from corrosion, wear, and seismic situations. Connecting impedance <0.1mΩ

DO NOT connect more than 4 batteries per circuit.

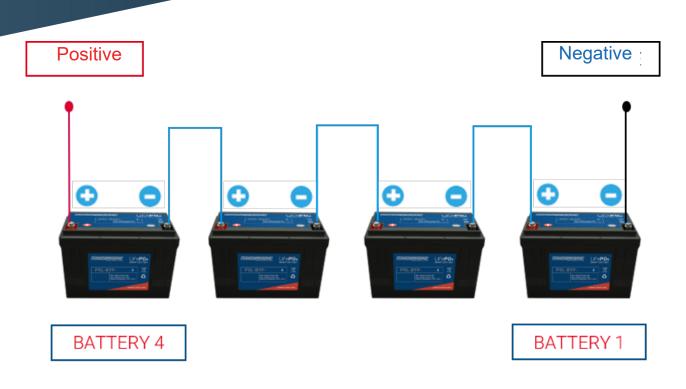
Maintenance

Make sure capacity stays within 50-60% when storing the batteries. The temperature should be 0-35° C, humidity 75-85% and fully charged every 3 months and discharged to 50-60% capacity.

Once a year, the batteries should be removed from string and individually charged. The voltage difference upon reassembly should be no more than 0.2V.



PSL-SC BATTERIES SERIES CONNECTION GUIDE



SERIES CONNECTION GUIDELINES

CAUTION:

Severe damage to the battery, short circuiting and sparking will happen if the batteries are not connected correctly or properly maintained. We recommend assembly be completed by fully trained professionals only.

Do not reverse connect the anode and cathode, as this will damage the batteries and/or any equipment connected.

DO NOT connect the batteries in parallel AND series at the same time.

Before install

Ensure wires can withstand twice the capacity rating of the battery. (Ex: PSL-SC-1270 has a capacity of 7Ah, so the wire must be able to withstand 14A.)

Charge all single batteries with 14.6V per standard charge and series batteries at a voltage of 14.6 times the number of batteries in series.

Ensure all batteries have the same voltage level by fully charging each battery prior to connecting in series. (Voltage difference <0.2V)

Install

Make sure the connections are tight and the connector is protected from corrosion, wear, and seismic situations. Connecting impedance <0.1mΩ

DO NOT connect more than 4 batteries per circuit for the PSL-SC line and no more than 2 per circuit for the PSL-SH line.

Maintenance

Make sure capacity stays within 50-60% when storing the batteries. The temperature should be 0-35° C, humidity 75-85% and fully charged every 3 months and discharged to 50-60% capacity.

Once a year, the batteries should be removed from string and individually charged. The voltage difference upon reassembly should be no more than 0.2V.